

Manufacturing Excellence

Request for: Bronze

SC21 Man Ex Score	Date
347	30/04/2018
Previous Man Ex Score	Date
285	22/01/2014

SC21 trained Man Ex Practitioners	
Practitioner name 1:	Julian Jonathan
Practitioner name 2:	Jess Yates
Lead Practitioner Company:	Rolls Royce

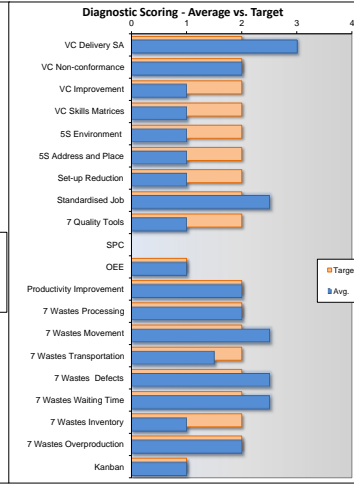
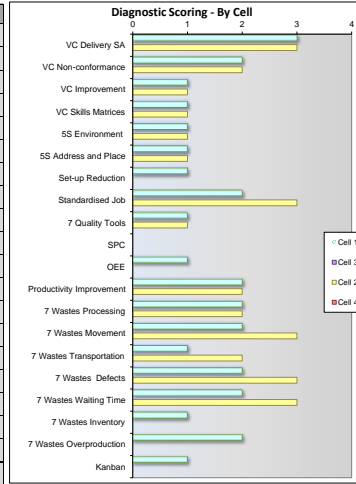
Fill in all fields with a light grey background
Resubmissions must include previous score to show improvement

Potential Man Ex Score (Score if all targets achieved)
385



Diagnostics Scoring Summary

Diagnostic	Cell 1	Cell 2	Cell 3	Cell 4	Avg.	Target
1 VC Delivery SA	3	3			3	2
2 VC Non-conformance	2	2			2	2
3 VC Improvement	1	1			1	2
4 VC Skills Matrices	1	1			1	2
5 5S Environment	1	1			1	2
6 5S Address and Place	1	1			1	2
7 Set-up Reduction	1	n/a			1	2
8 Standardised Job	2	3			2.5	2
9 7 Quality Tools	1	1			1	2
10 SPC	n/a	n/a			n/a	n/a
11 OEE	1	n/a			1	1
12 Productivity Improvement	2	2			2	2
13 7 Wastes Processing	2	2			2	2
14 7 Wastes Movement	2	3			2.5	2
15 7 Wastes Transportation	1	2			1.5	2
16 7 Wastes Defects	2	3			2.5	2
17 7 Wastes Waiting Time	2	3			2.5	2
18 7 Wastes Inventory	1	n/a			1	2
19 7 Wastes Overproduction	2	n/a			2	2
20 Kanban	1	n/a			1	1



	Cell 1	Cell 2	Cell 3	Cell 4	Avg.	Target
Overall Cell Diagnostic Score	29	28	0	0	31.5	36
Maximum Applicable Score for Cell	76	56	0	0	76	76
Percentage Achievement for Cell	38.2%	50.0%	0%	0%	41.4%	47.4%

Overall Score for Diagnostics
151.1

Management Commitment Scoring Summary (Method 1)

Please fill only one of the two methodologies (Method 1 or Method 2).

Enablers

	Score	Target
Approach total	30	40
Deployment total	20	25
Assessment & Refinement total	20	25
Overall Enablers Score	23	30

Results

	Score	Target
Relevance and Usability total	50	50
Performance total	24	25
Overall Results Score	37	38



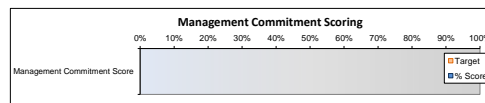
Overall Score for Management Commitment
196.1

Management Commitment Scoring Summary (Method 2)

Please fill only one of the two methodologies (Method 1 or Method 2).

Number of ticks	0	10	25	50	75
Weighting Scores	0	0	0	0	0

	% Score	Target
Management Commitment Score	0.0%	



Management Commitment Score	Target Score
0.0	200